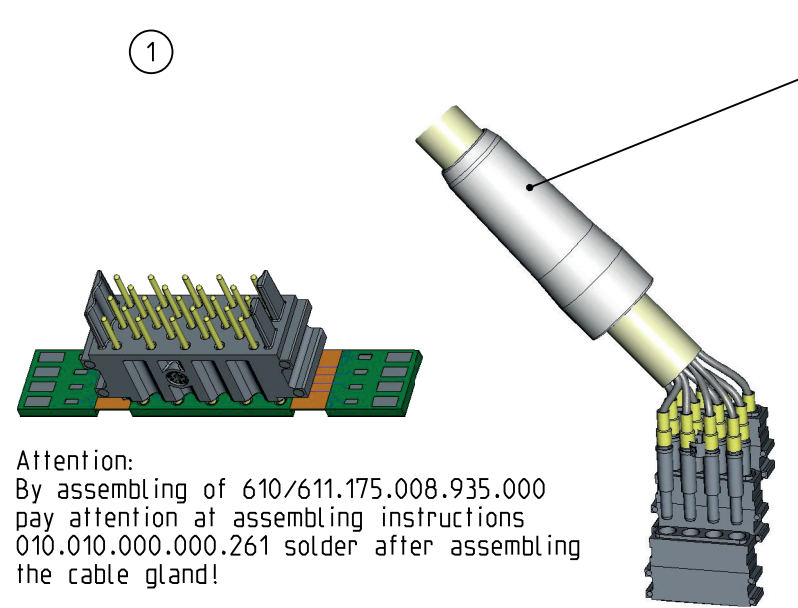
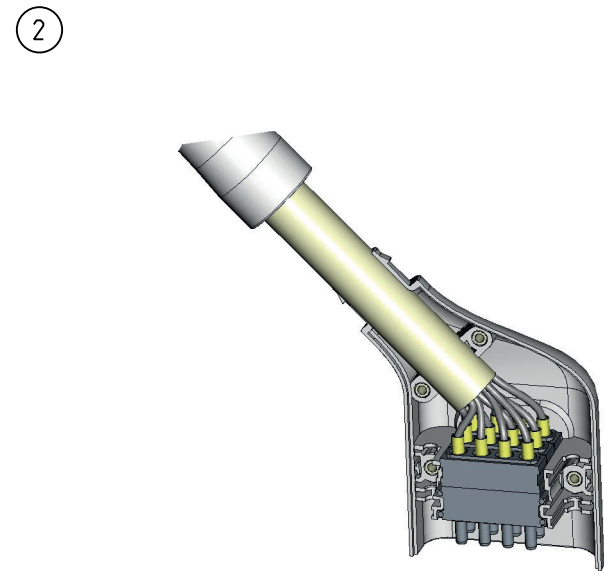




select cable bend relief according to datasheet 006.107.000.000.002 and slide it over the cable

assemble insulator with assembly instructions 010.116.
see fitting insulators on 006.107.000.000.003/-006

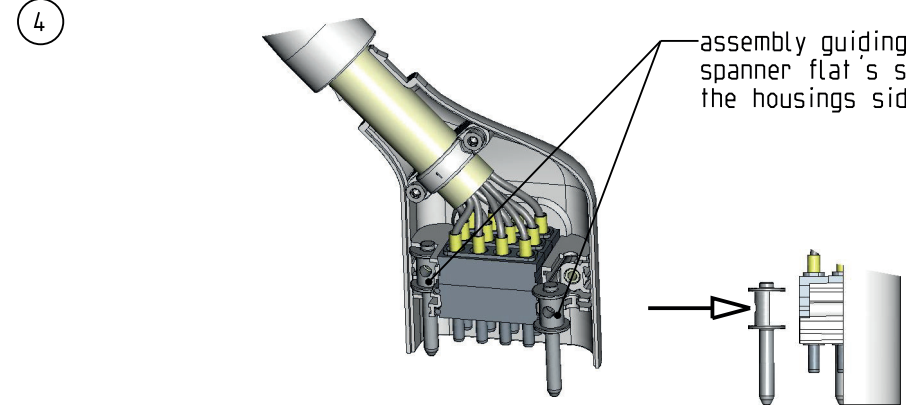
Attention:
By assembling of 610/611.175.008.935.000 pay attention at assembling instructions 010.010.000.000.261 solder after assembling the cable gland!
Please see datasheet 006.107.000.000.007 for orientation of the RX-module in the housing.



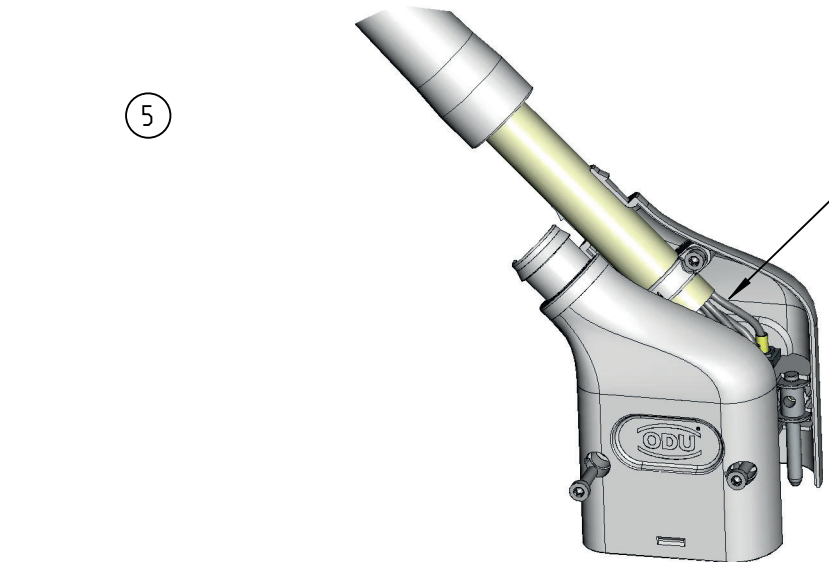
Slide in ODU-MAC insulators into the guiding system and place cable on strain relief



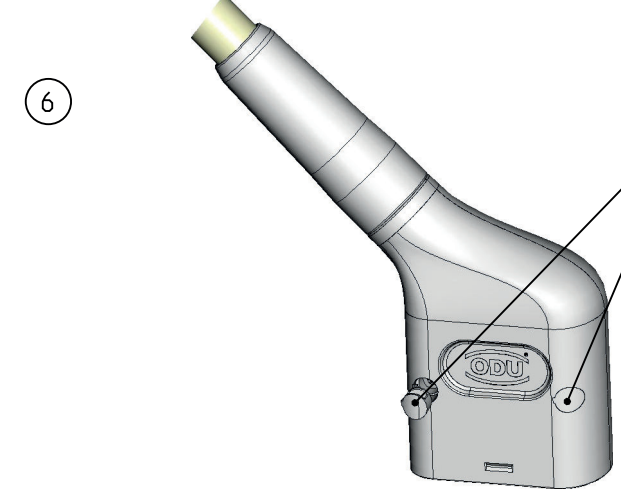
choose strain relief on cableØ see 006.107.000.000.002
mount screws
- max.torque 0.6Nm
- tools:
order number torque wrench: 589.054.005.000.000
order number torx TX 10 bit insert 598.054.104.000.000



assembly guiding pins with spanner flat's surface on the housings side



set case on and assembly screws
max. torque 0.6Nm



press covers into the housing and pay attetion to the coding!